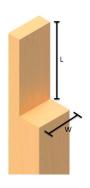
HDG Engineered Products

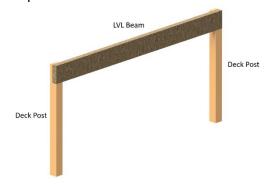
SERIES 5: BEAM TO POST BRACKET ASSEMBLY GUIDE

Structural Deck Support System: Product Numbers: H5-GBL3 (Also applies to H5-GBR3)

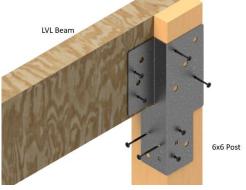
STEP 1: Notch the one end of each deck post to accommodate the beam used. In this case, we are using a $3 \frac{1}{2}$ x 12 LVL or PSL beam so the notch is 11.25 long (L) and 3 deep (W).



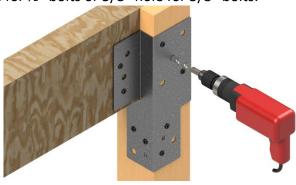
<u>STEP 2:</u> Set the beam across the posts as shown. Fasten overlapped boards temporarily to hold them in place.



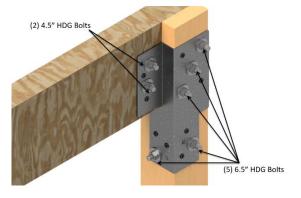
STEP 3: Place the H5-GBL3 bracket flush against post, ensuring the bracket is flush along the bottom of the beam (Optional: Can use screws or nails to temporarily hold in place).



<u>STEP 4:</u> Drill, using each bolt hole in bracket as guides, through all lumber with a minimum $\frac{1}{2}$ " hole for $\frac{1}{2}$ " bolts or $\frac{5}{8}$ " hole for $\frac{5}{8}$ " bolts.



STEP 5: Pushing bolts through the outside, fasten them inside the deck with provided fasteners. Torque per recommended wood council specs. Bolts are ½" diameter minimum. *Installation Complete!*



FOR ILLUSTRATED PURPOSES ONLY: SEE ADDITIONAL GUIDELINES PER DECK DESIGN PROFESSIONAL & LOCAL CODE AUTHORITY. INSTALLER IS

RESPONSIBLE FOR PREVENTING WATER INTRUSION. TIGHTEN ALL BOLTS & SEAL ALL CAULK. FASTENERS MUST MEET OR EXCEED LOCAL CODE (REC:

HDG ASTM 123 HOT DIPPED GALVANIZED OR STAINLESS STEEL) INSTALL ONLY IN PROVIDED, SPECIFIED HOLES. SEE HDGEP.COM FOR SPECS/VIDEOS